

DAIMLERCHRYSLER

DaimlerChrysler
India Private Limited

Pune, August 31, 2005

All Workshop Incharge
DC India dealerships / ASC

Service measure during next workshop stay

Replace Signal Acquisition and Actuation Module (SAM) located in luggage compartment on the left if necessary
Model 211

Dear All,

It has been informed by DCAO that, a faulty electronic component in the electrical center of the rear SAM could cause problems with the SAM in W 211 vehicles. Hence please replace the rear SAM on the affected vehicles **during their next visit to the workshop**. A CD with list of affected vehicles is enclosed herewith. Please note that the locations mentioned in the list are only indicative, and any vehicle mentioned in the list visiting your workshop has to be attended for this Campaign.

The related work instructions are attached herewith for your ready reference.

For operation texts, flat rates and spare part details, please refer to the attached work instructions.

Damage Code: 054950407

Cost settlement

A warranty/goodwill claim for the costs of material and labor can be submitted quoting accounting number 5495040.

Completion deadline

This field campaign should be completed by [REDACTED]

Please advise your concerned staff accordingly and ensure that each vehicle (mentioned in the list) visiting your workshop is attended for this action.

Board of Management:
Dr. Klaus-Peter Arnold, Piyush Arora, Ravi Gogia, Hans-Michael Huber (Speaker),
Sunas Kadlaskar, Augustus Mailier, Sanjiv Sahaywala

A Company of the DaimlerChrysler Group

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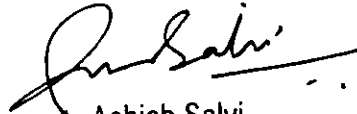
Please acknowledge receipt of this letter and feel free to revert to us for any queries.

Thanking you

With best regards,
DaimlerChrysler India Private Limited



D. Chandavarkar
Director
After-Sales



Ashish Salvi
Dy. General Manager
Field Service

Copy to - DCIPL Service Representatives } for close follow up with the workshops

Encl. - Work Instructions
- CD containing vehicle list

WORK DESCRIPTION FOR SERVICE MEASURE

Code: 0503P54A27

Version: 1.4

Replace Signal Acquisition and Actuation Module (SAM) located in luggage compartment on the left

Model: W 211

Procedure

Note:

Before starting any work make sure to use DAS Version 04/05 and add on 0374 or a higher version of DAS.

If DAS is already connected to the vehicle, then start with step 2.

1. Connect DAS
2. Check part no. of SAM control unit
The following procedure is only to be performed if the following control units are installed:
A002 545 99 01 ←
A003 545 00 01
A211 545 19 01
A211 545 20 01

Work procedure

Note:

The ground cable no longer has to be disconnected from the battery.

AR54.21-P-1258T will be revised to take this into account.

1. Replace SAM-rear
 - **Always remove the circuit 30 connection first.**
 - **And always reconnect the circuit 30 connection last.**
 - **Circuit 30 is in connector 3.**

Parts

Quantity	Designation	Part no.
1	SAM-rear (Classic, Elegance)	A 211 545 49 01 05 ←
1	SAM-rear (Avantgarde)	A 211 545 51 01 05

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no.
02 - 4762 01	Disconnect/connect Diagnostic Assistance System (DAS)	0.2 h	54 950 40
02 - 4851 01	Check Signal Acquisition and Actuation Module (SAM) located in luggage compartment on the left	0.1 h	54 950 40
02 - 4852 01	Replace Signal Acquisition and Actuation Module (SAM) located in luggage compartment on the left (after check)	0.8 h	54 950 40