

Sealing
rubber
W203 / W210

Recd on 13/10 at 2.58 PM

PT give details
of all car vehicles
others, checks for workshop
deals, is any vehicle reported
to us or not

ACVRC/ENR
13/10

DAIMLERCHRYSLER

DaimlerChrysler
India Private Limited

Pune, October 11, 2004

All Workshop Incharge
DC India dealerships / ASC

Service Measure - Preserve door frame assembly under sealing rubber.
Model W203 and W210

Dear All,

As per the information received from DCAG, prevention action is suggested for the upper section of the door frame assemblies on the vehicles mentioned in the attached list. We request you to carry out the necessary operations for these vehicles during their **next workshop visit** as described in the SM72.00-P-0001A instructions. Copy of Work Instructions is attached herewith for your ready reference.

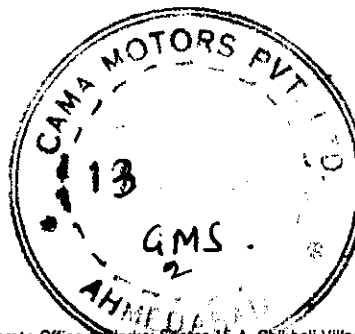
Operation texts and flat rates:

<u>Operation no.</u>	<u>Flat rate</u>	<u>Operation Text</u>
02-4538/01	0.2h	Wax door frame assembly under sealing rubber (2-door)
02-4530/01	0.3h	Wax door frame assembly under sealing rubber (4-door)

Parts:

Part Designation	Part No.	Quantity
MB cavity preservation wax.	A 000 986 72 70 05	1 liter

Damage Code: 072900377



Cont.....2

DaimlerChrysler India Private Limited. Registered Office, Corporate Office & Works: Sector 15-A, Chikhali Village, Pimpri, Pune 411 018 (India)
Phone: (+91) 20 7470810

Fax: Managing Director & CEO: (+91) 20 7477257, Marketing: (+91) 20 7478222, Production: (+91) 20 7478780, Finance and Controlling: (+91) 20 7478748,
Corporate Affairs: (+91) 20 7473597, Human Resources: (+91) 20 7473618



: 2 :

Cost Settlement:

A warranty/goodwill claim for the costs of labor and material may be submitted to us, quoting the **accounting number 72 900 37**.

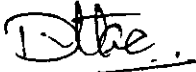
Note: Preservative A 000 986 72 70(05) will treat approximately 10 vehicles. You may please claim Rs. 215.00 per vehicle against material charges.

Completion Deadline: This service measure should be completed by **31- December 2005**.

Please acknowledge receipt of this letter and feel free to contact us for any queries.

Thanking you for your cooperation.

With best regards,
DaimlerChrysler India Private Limited



D. Chandavarkar
General Manager
Aftersales



Ashish Salvi
Divisional Manager
Field Service

Copy to - DCIPL Service Representatives } for close follow up with the workshops

Encl. - Work Instructions
- Vehicle list



Mercedes-Benz

Work Instructions



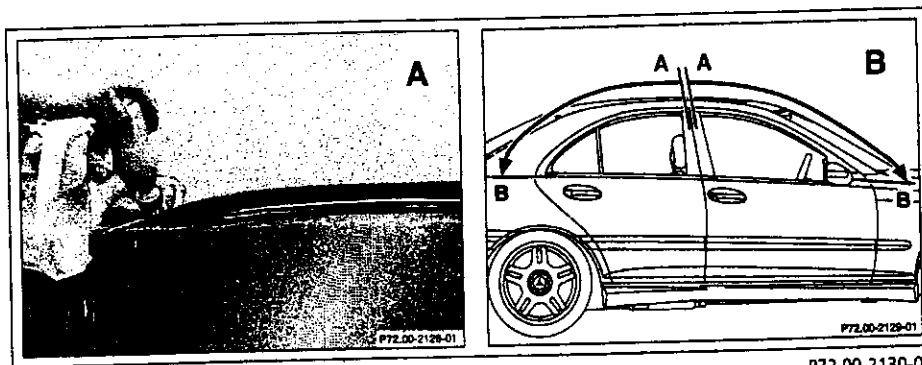
Group 72 / CODEWORT: 0407P72A72

SM72.00-P-0001A

09.08.2004

SM72.00-P-0001A	Wax door frame underneath rubber seal	23.7.04
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MODEL 203.### #A up to 167000,
203.### #F up to 123000,
203.### #R up to 017000,
210.### #A as of 780000 up to 999999,
210.### #B as of 000001 up to 385000,
210.### #X as of 018000 up to 060500



P72.00-2130-04

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text	Time	Acc. no.	Code
P	024538	Wax window frames (2) underneath rubber seal (2-door)	0.2 h	72 900 37	0407P72A72
P	024530	Wax window frames (4) underneath rubber seal (4-door)	0.3 h	72 900 37	0407P72A72

1	Open driver door		
2	Lift rubber seal from door frame in the upper corner area (A) (picture B)	 Be careful not to damage the door rubber seal or pull it out of its anchoring.	
3	Position wax nozzle as illustrated (picture A)		BR00.45-Z-1005-05A BR00.45-Z-1016-05A
4	Gently squeeze the wax bottle while moving it downwards (B) in a flowing motion (picture B)	 Make sure you hold the nozzle at the correct angle.	
5	Check that wax has been applied evenly, touch up as required		
6	Repeat procedure on all doors		

Auxiliary repair materials

Number	Designation	Order number
00.45-Z-1005-05A	MiB cavity preservation wax, 1 liter	A 000 986 72 70 /05
00.45-Z-1016-05A	Wax bottle set for door frame	Völker Farbspritztechnik GmbH Bahnhofstr. 14 D-79194 Gundelfingen Order no.: B63600000