

# DAIMLERCHRYSLER

DaimlerChrysler  
India Private Limited

Pune, February 23, 2007

Auto Hangar India Pvt. Ltd.	Mr. Hoshang Bhagwagar
Cama Motors Ltd.	Mr. Sanjay Shah
T & T Motors Ltd.	Mr. B. Ramachandran

**Service measure during next workshop visit**  
**Replace filling valve of air conditioning at condenser**  
**Model 221**

Dear All,

Please be informed that a filling valve fitted with an O-ring, which is porous or does not comply with the tolerances, has been provisionally installed for the air conditioning in the vehicles mentioned in the attached list. The filling valve with O-ring must be replaced to avoid any leaks at the air conditioning. Please perform the work during the vehicles' next visit to the workshop. The work procedure is given in the attached work instructions.

**For part no., operation texts and flat rates, please refer to the attached work instructions.**

**Damage Code: 083970317**

**Cost settlement:**

A warranty/goodwill claim for the costs of material and labor can be submitted quoting **accounting number 8397031**.

**Completion deadline**

This field campaign should be completed by **31<sup>st</sup> December 2007**.


Please advise your concerned staff accordingly and ensure that each vehicle mentioned in the attached list visiting your workshop is attended for this action.


: 2 :

Please acknowledge receipt of this letter and feel free to revert to us for any queries.

Thanking you

With best regards,  
DaimlerChrysler India Private Limited

  
for D. Chandavarkar  
Director  
After-Sales

  
Ashish Salvi  
Dy. General Manager  
Field Service

Copy to - DCIPL Service Representatives } for close follow up with the workshops

Encl. - Work Instructions  
Affected vehicle list

# WORK DESCRIPTION FOR SERVICE MEASURE

Code: 0605P83A52

Version: 2.0

**Replace filling valve of air conditioning at condenser**  
Model 221

### Work Procedure

1. Discharge air conditioning (AR83.30-P-1760SX).
2. Replace filling valve of air conditioning at condenser

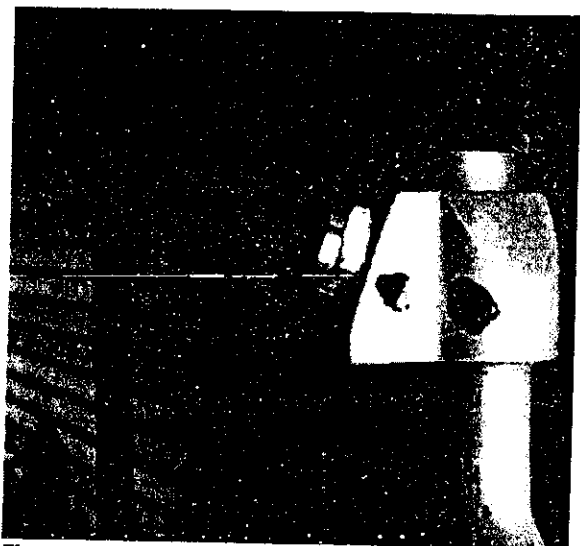


Figure 1

3. Fill air conditioning.
  - i** Evacuate air conditioning, refill and check for proper operation and leaktightness.

### Parts

Quantity	Designation	Part no.
1	Filling valve	A 002 830 54 84 05

### Operation Text and Flat Rate

Operation no.	Operation text	Flat rates	Accounting no.
02537201	Replace filling valve for condenser of air conditioning	0.9 hours	83 970 31

DaimlerChrysler AG  
Global Service & Parts