



Mercedes-Benz

Alembe

Mercedes-Benz
India Limited
A DaimlerChrysler Company

Pune, December 8, 2000

Lt. Col. Reuben (Retd.)
General Manager
Cama Motors Ltd.

Service Measure – Clear reed valve inside air / water duct, Model W 215 & W 220
Accounting No. – 83 910 31

Dear Col. Reuben,

As per the information received from DaimlerChrysler AG, on vehicles that were produced up to mid-August 2000, the reed valve inside the air / water duct has to be cleaned for dirt deposits. The necessary work instructions are enclosed herewith for your reference.

The work is to be conducted during the vehicle's next visit to the workshop and it is not necessary to call the vehicle for this purpose alone.

Following are the chassis nos. of the affected vehicles :

- WDB 220 165 2A 084831 *Alembe Ltd.*

Operation text and flat rates - Clear reed valve inside air / water duct.

<u>Operation No.</u>	<u>Flat rate</u>
02-3370/01	Basis work 0.2 Hr

A warranty/ goodwill claim for the cost of labour/material can be submitted quoting accounting number 83 910 31

This service measure should be completed before the end of March' 2001

Cont...2

Service Measure1.doc

Please acknowledge receipt of this letter.

In case of any queries, please do not hesitate to contact us.

With best regards,
Mercedes-Benz India Limited



D. Chandavarkar
Divisional Manager
Field Service



Ashish Salvi
Manager
Customer Service

Enclosure – As above



Mercedes-Benz

Work Instructions



Group 54/ CODEWORT: ABLAUFVENT

SM83.10-P-0002M

19.09.2000

SM83.10-P-0002M	Ensure proper water drainage out of the air/water duct through the reed valve	1.9.00
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MODEL 220, 215

- 1 Wiper system
- 2 Water deflector
- 3 Air/water duct
- 4 Reed valve
- 5 Rod



P83.10-2158-06

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Operation no. of operation text resp. standard texts and flat rates

Range	Op. no.	Operation text	Flat rate	Accounting-no.	Code
	023370	CLEAR AIR/WATER DUCT VALVE	2 AW/0.2 h	83 910 31	ABLAUFVENT

	Check		
1	Check reed valve (4) inside air/water duct (3) for clogging	<p>i Checking can be done with open engine hood.</p> <p>If reed valve is clogged, (dirt deposits on the reed valve and/or water remaining in air/water duct), then ↓</p> <p>Open the stuck petals of the reed valve (4)</p> <p>i Insert the longer section of the rod (5) from above through the grid down into the reed valve until the mark on the rod is level with the air/water duct top surface.</p> <p>! Inserting the rod (5) deeper beyond the mark can cause damage to the paint.</p>	Page 2
WF	Rod for clearing reed valve inside air/water duct		

WF58.50-P-8310-01A	Rod for clearing reed valve inside air/water duct		
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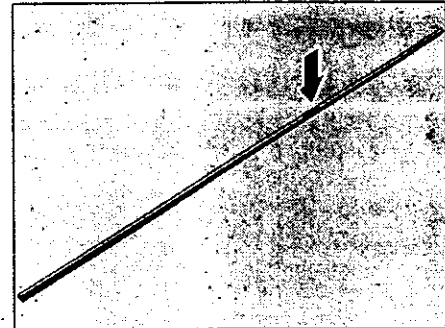
Fabricate rod with rounded ends according to the following specification.

L. = 50 cm

Dia. = 8 mm

Apply a mark (arrow) on the rod at 20 cm measured from either end.

Material: Wood, plastic or metal



P58.50-2009-01