

Pune, December 24, 2004

All Workshop Incharge
DC India dealerships / ASC

Service Measure – Seal bottom strip on doors.
Model W203 and W220

- 203.### (except 203.7) # A up to 480000,
- 203.### (except 203.7) # F up to 380000,
- 203.### (except 203.7) # R up to 480000,
- 220.### #A up to 334898

Dear All,

As per the information received from DCAG, the seal at the bottom strip on the doors of the above model series manufactured up to December 2002 may be insufficient. Therefore, it is requested to apply additional sealing compound to these strips during next workshop visit of these vehicles. The list of affected vehicles is attached herewith. Please refer the enclosed work instructions for this action.

Operation texts and flat rates:

<u>Operation no.</u>	<u>Operation Text</u>	<u>Flat rate</u>
02-4531/01	Seal bottom strip on doors (2-door)	0.3h
02-4544/01	Seal bottom strip on doors (4-door)	0.5h

Parts:

<u>Part Designation</u>	<u>Part No.</u>
Sealant	A 004 989 29 20 (05)

Damage Code: 072900387

Board of Management :
Dr. Klaus-Peter Arnold, Piyush Arora, Hans-Michael Huber (Speaker),
Suhaz Kadlaskar, Rolf Löffler, Augustus Mallier, Sanjiv Sahajwala

A Company of the DaimlerChrysler Group

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*Pl. check 1st attached
103 on vehicles as mentioned
also check Dealer's on manual
Make note on every DC
for this seminar
to you this seminar
to Mohit Bhowani
to do the work
as per enclosed
@
A1*

*MOHIT/DHANRAJ
SUNISH / PANCHAL
Pl. go through and
carry out this measure
on ever mentioned vehicle
put up your claim
accordingly. Deal time
Completed. Deal time
31st Dec 05
@
6/1/05*



Cost Settlement:

A warranty/goodwill claim for the costs of labor and material may be submitted to us, quoting the accounting number 72 900 38.

Note: Sealant A 004 989 29 20 (05) will treat approximately 04 vehicles. You may please claim Rs. 413 . 25 per vehicle against material charges.

Completion Deadline: This service measure should be completed by **31st October 2005.**

Please acknowledge receipt of this letter and feel free to contact us for any queries.

Thanking you for your cooperation.

With best regards,
DaimlerChrysler India Private Limited



D. Chandavarkar
General Manager
Aftersales



Ashish Salvi
Divisional Manager
Field Service

Copy to - DCIPL Service Representatives } for close follow up with the workshops

Encl. - Work Instructions
- Vehicle list



Mercedes-Benz

Work Instructions



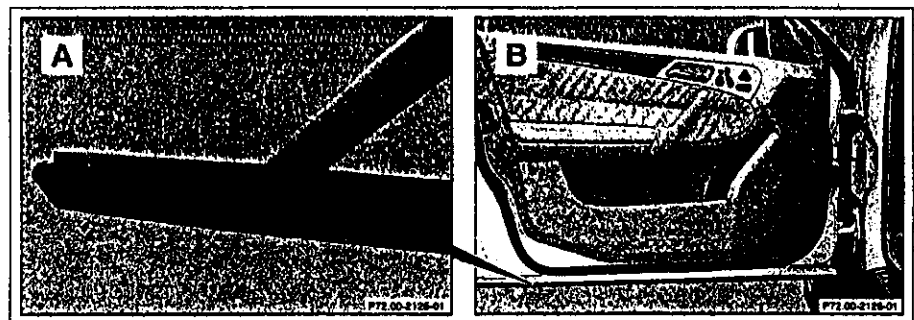
Group 72 / CODEWORT: 0407P72A73

SM72.00-P-0002A

09.08.2004

SM72.00-P-0002A	Seal lower strip on doors	23.7.04
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**MODEL 203.### (except 203.7) #A up to 480000,
 203.### (except 203.7) #F up to 380000,
 203.### (except 203.7) #R up to 091200,
 209.### #F up to 040000,
 209.### #T up to 000430,
 220.### #A up to 334894**



P72.00-2127-04

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text	Time	Acc. no.	Code
P	024531	Seal lower strip on doors (2) (2-door)	0.3 h	72 900 38	0407P72A73
P	024544	Seal lower strip on doors (4) (4-door)	0.5 h	72 900 38	0407P72A73

1	Remove lower strip on doors		
2	Thoroughly clean lower strip and doors with silicone remover blow dry with compressed air	Ⓢ To ensure proper adhesion, there must be no cleaning agent residues remaining.	
3	Fill lower strip with sealing compound	1 Insert nozzle of sealing agent cartridge as far into the strip as possible (picture A).	BR00.45-Z-1088-01A
		1 The strip is sufficiently filled if the material is clearly visible.	
4	Install lower strip on doors	1 Remove excess material using a rubber wedge.	
5	Clean doors and strip following installation		
6	Repeat procedure on all doors		

Auxiliary repair materials

Number	Designation	Order number
BR00.45-Z-1088-01A	Terostat -934 sealant	A 004 989 29 20 /05